



MATL:
 AISI 4340 STEEL AIRCRAFT QUALITY FORGING
 MAGNAFLUXED, HEAT TREAT TO R_c 51-55

NEXT ASSY D-321



MCCARTNEY MFG. CO.
 BAXTER SPRINGS KANSAS

BINDING RING

UNLESS OTHERWISE SPECIFIED
 TOLERANCE: FRACTIONS $\pm \frac{1}{24}$, DECIMALS $\pm .005$
 BREAK SHARP CORNERS AND EDGES $\frac{1}{16}$ ALL OVER.
 SURFACE FINISH $\frac{63}{\sqrt{16}}$ ALL OVER.

REV. Δ	$\frac{3}{4}$ WAS $\frac{1}{2}$, 150° WAS 13.0° 12-9-63	REF. No. Δ
REV. Δ		REF. No. Δ
REV. Δ		REF. No. Δ

SCALE FULL SIZE	DATE 8-7-63
MATL NOTED	DWG. KV
HEAT TREAT NOTED	APPRD. QK. H.T.H. 9-23-63
CATALOG No.	DWG. No. C-545